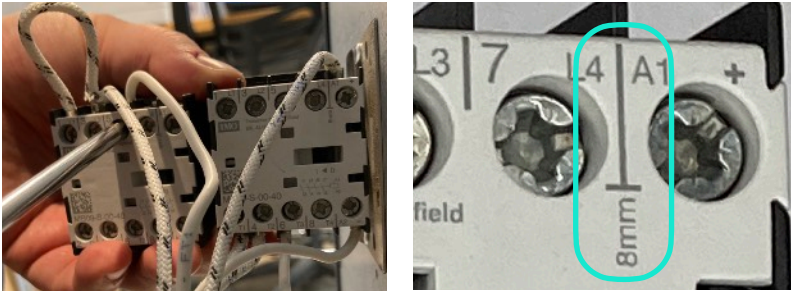


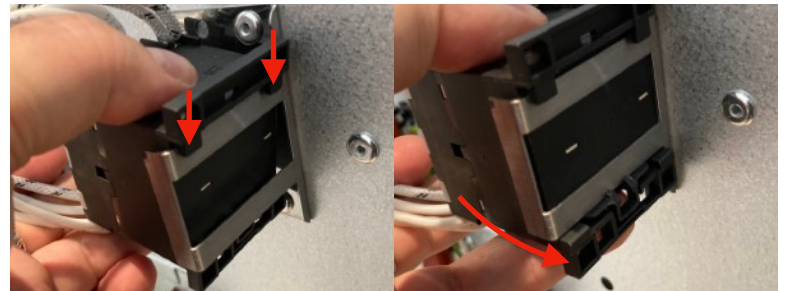
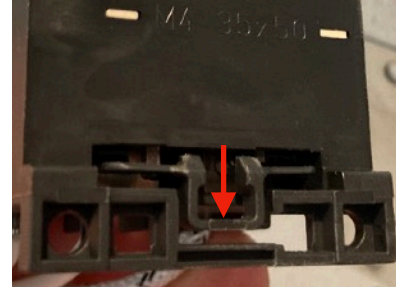
## Contactor Relay Replacement

Written for range models manufactured after 2019. The same process applies to all previous range models.

1. Pull the range away from the wall to access the rear of the unit. Take note of the range height and countertop gap on each side, and of any blocking methods to level the unit after removal.
2. Disconnect power to the range.
3. Remove the sheet metal panel cover on the back of unit to access and locate the faulty relay.
4. While the old relay is still mounted, undo one terminal at a time while swapping the wires to the corresponding terminal on the new relay. *(do not allow any of the wire sheathing to be clamped into the relay. Strip back or make sure only bare wiring is contacting the terminals to guarantee a positive connection. For reference: the depth of each terminal clamp is 8mm / 5/16".)* Also check to make sure each wire is tight and snug. Any loose connections can overheat and start a fire.



5. Once each wire has been moved to each new terminal and verified correct (see *Contactor Relay Wiring Reference .pdf* for the appropriate model date), press down on the bottom tab to unclip and remove the old contactor from the mounting bracket and discard. Now mount the new contactor onto the mounting bracket on the chassis (hook both tabs over the top edge of the bracket and swing the relay down to clip it under the bottom edge).



6. Test the switchable oven on both modes for proper function.
7. Reinstall the back panel and slide range back into the original [leveled] position.